

Different Approaches for Producing the Nanoparticle: A Review

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Abstract

Nanotechnology has shown a bridge to improve the pharmacokinetic and pharmacodynamics activity of the drug system. Because of their unique size reliant properties, it offers plausibility to grow new therapeutics. Nano delivery (NDS) systems a sort of new developing science where materials in the nanoscale extend has being utilised to serve as means of symptomatic tools in different manners. Recent decades, nanotechnology has been impressive research interest in particulate conveyance frameworks. Nanotechnology at present an attractive platform because of many reason there biosensor role, electrochemical sensor, agricultural development nanobots, stealth technology, high drug loading efficiency, thermal ablation of cancer cell by nanoshells, formulation by waste material and the single step procedure for biosynthesis of NP. Nanoparticle can be prepared by the chemical, physical, and biological method. It has a multiple benefits in treating diseases by site-specific, target-oriented delivery; various applications of nanotechnology applications are also discussed. This review focuses on nanoparticles synthesis methods using different techniques for obtaining Nano colloids, nanorods, metal nanoparticles, Silver, gold, nanoparticle also focus on solid lipid nanoparticles synthesis, classification of nanoparticles.

Key words: Nanoparticles, Preparation, solid lipid nanoparticle, classifications, Applications.

Introduction

Nanoparticle is Greek word denote dwarf or small.

Its indicate A/M=1 billiamiline of meter 10^9 -----Understand by an example 100crore rupee=1rupee.

Various associations have a distinction in opinion in characterizing NMs According to the Environmental Protection Agency (EPA), "NMs can display unique properties dis comparable than the proportional synthetic compound in a larger dimension" [40] The US Food and Drug Administration(USFDA) refer to NMs as "materials that have at any rate one measurement in the scope of roughly 1 to 100 nm and show measurement subordinate marvels" Similarly, [42, 40] The International Organization for Standardization (ISO) has portrayed NMs as a "material with any outside nanoscale measurement or having inward nanoscale surface structure" Nanofibers, nanoplates, nanowires, quantum specks and other related terms have been characterized dependent on this ISO definition Likewise, the term

nanomaterials depicted as "a fabricated or common material that has unbound, amassed or agglomerated particles where outer measurements are between 1–100 nm size range", as indicated by the EU Commission. [49] As of late, the British Standards Institution proposed the accompanying definitions for the logical terms that have been utilized. The prefix "nano" has found in a decade ago an ever-expanding application to different fields of the information. Nanoscience, nanotechnology, nanomaterials or nanochemistry are just a few of the new nano-containing terms that happen every now and again in logical reports, in mainstream books as well as in papers and that have gotten comfortable to a wide open, even of non-specialists. [60] Along these lines, the nanosized world is regularly estimated nanometres (1nm comparing to 10^{-9} m) and it includes frameworks whose size is above molecular measurements and beneath naturally visible ones (for the most part > 1 nm and < 100 nm).

Nanotechnology is the study of the little; the extremely little. [7] It is the utilization and manipulation of matter at a modest scope. At this size, iotas and atoms work in an unexpected way, and give a variety of amazing and fascinating employments. Nanotechnology and Nanoscience examines have risen rapidly during the previous years in a wide scope of item spaces. It gives chances to the development of materials, including those for clinical applications, where ordinary techniques may arrive at their cut-off points. Nanotechnology ought not to be seen as a solitary method that only affects explicit territories. Albeit frequently alluded to as the 'modest science', [36] nanotechnology does not simply mean little structures and items. Nanoscale highlights are frequently fused into bulk materials and enormous surfaces. [55, 68, 72] Nanotechnology speaks to the plan, creation and application of materials at nuclear, atomic and macromolecular scales, so as to deliver new nanosized materials (Hahens et al., 2007). Pharmaceutical nanoparticles are characterized as solid, submicron-sized (under 100 nm in distance across) tranquilize transporter that might be biodegradable. The term nanoparticle is a joined name for both Nanosphere and nanocapsules. Nano spheres are framework in which medication is consistently scattered, while nanocapsules are the framework in 234which the medication is encompassed by a one of a kind polymeric membrane. Nanoparticles are light in weight, faster; easily get into smaller space, cheaper, more efficient, and having different properties at very small scale

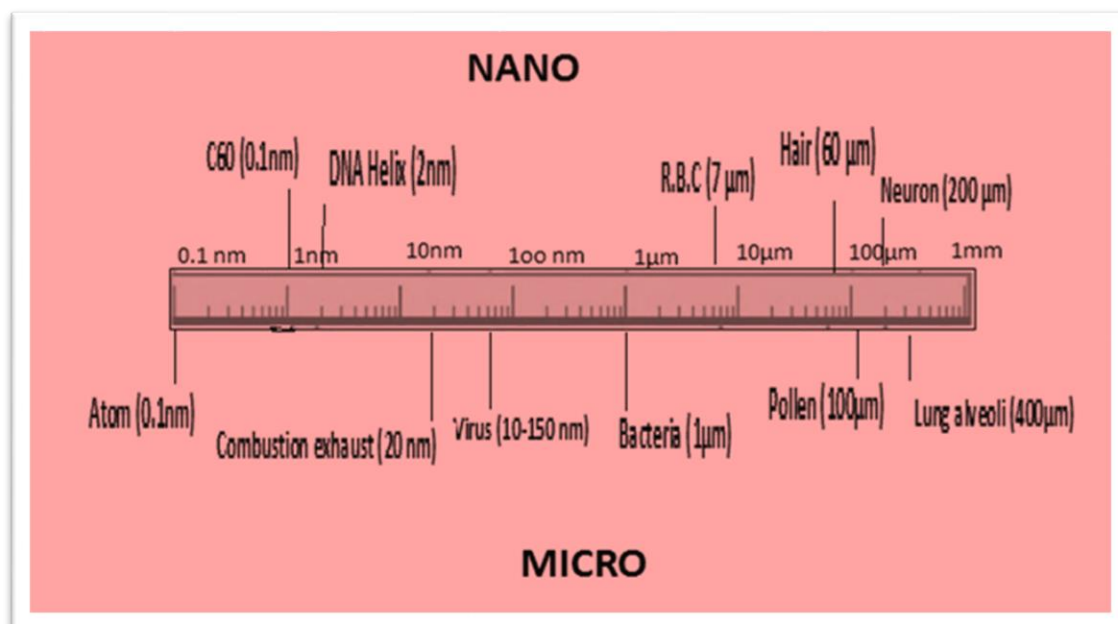


Fig:-1 Length scale showing definition of 'nano' and 'micro' size and compared to biological component

| DRUG | RANGE (nm) |
|-------------------|-------------------|
| SLN | 80-300 |
| Carbon nanotube | 1-5 |
| Dendrimer | 1-10 |
| Antibody | 10 |
| Gold NP [47] | 10 |
| Quantum dots [92] | 5-50 |
| Liposomes | 80-300 |

Table: - 1 Different drug measured in nanometre range [5, 9, 24, 49, and 76]

Properties:-

Larger surface area

Make material chemically reactive

Quantum effect

Size dependant

High strength

Optical properties

| Category | Synthesis method | Property |
|-----------------|-------------------------|---|
| Gold NP [47,53] | (P.B.C.M) | Optical, electric and magnetic properties |

| | | |
|-----------------------------|--------------------------------|--|
| Silver NP [28, 90] | (P.B.C.M) | Unique optical, thermal, physical and chemical property and catalytic property |
| Quantum dots [24] | (P.B.C.M) | Electronic property and Unique luminescence characteristic |
| Quercetin NP [89] | Chemical and biological method | Cancer preventive property |
| MesoporousNP [10,23,38,94] | Conventional method | Unique adjustable property such as pore vol. High surface area etc. |
| ZNO NP [77] | (P.B.C.M) | Peculiar property |
| Chitosan NP [31, 95] | (P.B.C.M) | Mucoadhesive property |

Table: - 2 Properties of different types of nanoparticle

Classification [12, 36, 40, 48, 49, 68, 78]

Nanoparticle are categorised by many ways on the basis of dimension, composition, morphology, uniformity, also on the physical and chemical characteristics and their origin.

Nanoparticles are categorised on the basis of their origin

- a) **Natural:** - it produced by naturally either by biological species or anthropogenic activity.
- b) **Artificial or synthetic:** - synthetic produced by mechanical grinding or synthetically way that was physical, chemical etc.

It is categorised on dimension based into 3 parts

- a) 1dimensions –it has only parameter either length or breadth or height (ex-very thin in surface coating) 1dimension<1000nm
- b) 2 dimension:-it has only length and breadth ex;-nanowires, nanotubes 2dimension<100nm
- c) 2 dimensions: - it has all parameter including length height, and breadth ex-Nano shell, nanoparticles, etc.

It is categorised on basis of morphology 3 parts

- a) Highest aspect ratio: - nanoparticles include nanotubes and nanowires, with various shapes, such as helices, zigzags, belts, nanowires with diameter that varies with length.
- b) Lowest aspect ratio: - it include spherical, oval, cubic, prism, helical, or pillar. Collections of many particles exist as suspension or colloids, powders.

It is categorised on **composition** based into 3 parts

a) Single material: - it consist a single constituent material or be a composite of several materials.

b) Composite: - it has multiphase NP one phase has based on dimension and either combines np with other another np example hybrid Nanofibers.

It can be categorised on **uniformity**

a) In homogeneous

b) Isometric

It is categorised on **physical and chemical character based** into 6 parts

a) Carbon-based nanomaterials: it contain carbon and it found morphologies such as sphere, tubes, example; - nanotubes, fullerenes etc.

b) Semiconductor nanomaterials: - it consist both properties b/w (between) non-metal and metal.it provide efficient in H₂O splitting application.

c) Metallic based: - made of metal precursor it have a unique optoelectrical properties due to this property they have many application in research area.

d) Ceramic based: - are inorganic non-metallic solid used mainly in application like catalysis, photo degradation of dyes, photo catalysis. Examples are amorphous form dense form and crystalline forms etc.

e) Polymeric based: - are consisting mainly the polymer.

f) Lipid based NP: - It comprises ranging b/w 10- 1000 nm and consist lipid moieties.

| Category name | Sub divided | Example |
|-------------------------|-------------------------|-------------------------------------|
| 1. Based on morphology | a) Highest aspect ratio | Nanowire,tube,pillar, etc. |
| | b) Low aspect ratio | Nanowire, nanotube, nanohelics etc. |
| 2.Based on dimension | a) 1dimensions | |
| | b) 2 dimension | Nano wire, nanotubes, etc. |
| | c) 2 dimension | Nanoshell , nanoparticles, etc. |
| 3. Based on uniformity | a) In homogenous | Dispersed |
| | b) Isometric | Agglomerates |
| 4. Based on composition | a) Single material | Compact hollow |

| | | |
|--|----------------------|--|
| | b) Composite | Coated ,encapsulated, etc. |
| 5. Based on physical and chemical characters | a) Carbon based NP | Carbon nanotubes, fullerenes, etc. |
| | b) Metallic based NP | Cu. Ag, Au etc. |
| | c)Semiconductor | Both metal and non-metal |
| | d) Ceramics | Amorphous, dense, crystalline forms etc. |
| | e) Polymeric | Nanosphere, nanocapsules |
| | f) Lipid based NP | |
| 6. Based on origin | a) Natural | Curcumin nanoparticle ,clove nanoparticle etc. |
| | b) Artificial | Zn, Ag, etc. |

Table: - 3 Classification of nanoparticles

Limitations of nanotechnology

Little size and enormous surface area can prompt molecule – molecule aggregation, handling of nanoparticles in liquid and dry structures nd become difficult. These issues need to be over precede nanoparticles can be used clinically or made economically accessible. Polymeric NP (Nanoparticle) consist have a limited capacity of drug loading, it have slow bio degradable case systemic toxicity, on repeated administration toxic may be formed during the biotransformation of polymeric carrier. [55, 72]

A significant disadvantage is that the nanoparticles may be imperceptible subsequent to releasing them into nature, whereby can cause issue if remediation is required. In this way, investigative systems are should have been improved to identify nanoparticles in the environment. [93] Adequate data is required with respect to the relationship of surface area and science to the working and poisonous quality of nanoparticles. Additionally, novel nanoparticles inspire a danger of introduction during production or use. In this way, complete hazard appraisals must be thought about. [64] When there is a need to utilize the rare material for the elaboration of the nanoparticles, an effective procedure for reusing and recuperation is required. [15] Consequently, further examination is required to fill the wide information hole in the zone of Nano lethality as this will help to improve hazard appraisal.

Characterization of NP

by using Fourier transform infrared spectroscopy (FTIR), particle size distribution, powder X-ray diffraction (XRD),surface area, Dynamic Light Scattering (DLS), photon correlation

spectroscopy(PCS) using Zeta size Nano ZS, laser diffraction, Scanning electron microscopy (SEM) , saturation solubility, and Brunauer, Emmett and Teller (BET) . Determine the some method of characterization below: - [12, 49, 40]

UV-visible absorption spectroscopy: in this method light is passed through the sample solution and the amount of absorbed light is measured. if the particles aggregates the solution will be appear blue purple colour that means gold nanoparticle is dispersed and then black ppt to clear solution shown then it shows the agglomeration of nanoparticles. The peak is around 500-600nm.

Zeta potential: - the stability and size distribution both are the important criteria that should be measured by the help of zeta potential. Zeta potential of nanoparticle is the overall charge that particles require in a particular medium. It is measured in zeta meter, depend on the pH and electrolyte concentration, its value is ± 30 Mv or above shows the good stability property of a NP.

Dynamic light scattering (DLS): by using the same instrument we can also measure the DLS.By using this method is measured the direct particle size with in the solution. It measures the hydrodynamic dia. of particles, the range of measured is 0.6nm- 6micron.it give the exact particle size but not determine the shape of NP.

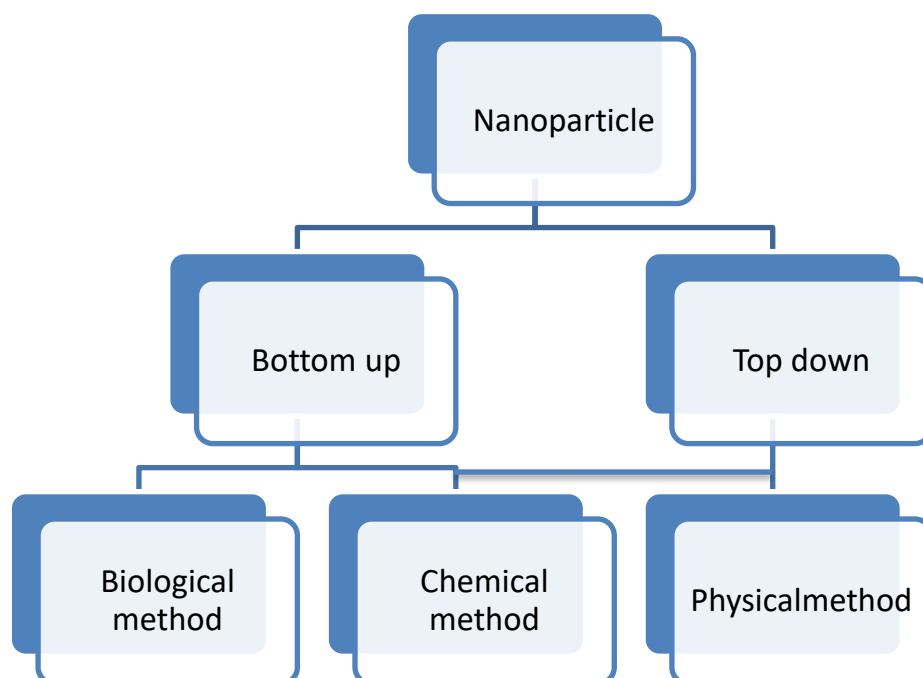
Microscopic techniques: - These techniques involve the SEM and TEM. Used for the morphological characters studied of NP.TEM (transmission electron microscopy) has a set of electromagnetic lenses that used to control the imaging electron that generate the structural details and recorded into a photographic film. A beam can pass through the specimen and give the detail about the size of nanoparticle, crystallography, and morphology as well as composition information or details. It has some major analysis method in a scientific fields, and biological sciences but it was a time consuming process. **(SEM) Scanning electron microscope:** another characterization method, this method of characterization is used electron beam instead of lenses and a series of coils; it gives high resolution images, it magnifying images up to 200.000times. It acts like optical microscope, it determine the morphology, topography, crystallography, elemental composition and orientation. Another improvisation microscopy technique is scanning tunnelling microscopy that was based on the tunnelling principle.

(AFM) Atomic force microscopy: It is an advanced microscopic technique. It provides a topographical map. It's have the ability to image non-conducting samples, most accurate method , measure the thickness of a crystal growth layer shows the real picture that will help to understand the function betterly.

Electron diffraction:- this method is used to determine the nature of drug .it determine easily the material is exhibit in which form whether crystalline ,amorphous or poly crystalline in case of amorphous material it shows the images in diffused rays while in crystalline form material it will shows the spotted.

Differential scanning calorimetry (DSC):- is used to determine the nature of crystallinity within nanoparticles by measuring the glass transition temperature, melting point and their associated enthalpies. This method along with XRPD is used in determination of the extent of which multiple phases exists in the interior and their interaction with the drug.

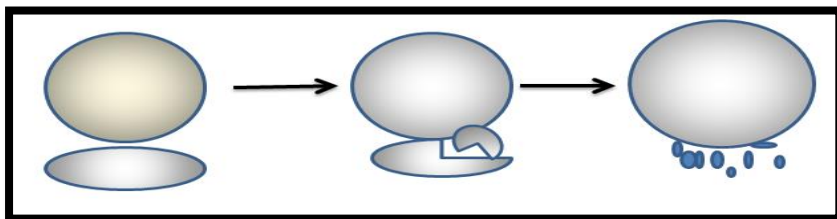
Methods of preparation of nanoparticle:-



Physical method:-

Mechanical milling: - it is a kind of top down process. Top down process phenomena is based on the Bulk material is break into small particles. [62] Nanoparticle produced by mechanical attrition. Nanoparticle formed in this method by using a mill in which energy is imparted a course- grained material to effect a reduction in particle size .with the help of metallic ball going to break the bulkmatreial into nanosized particle. Its principle is based on the size reduction in mechanical attrition device lies in the energy imparted to the sample

during impacts between the milling media. When the moment of collision during which particles [48] (between) b/w two colloid balls formed the nanosized powder particle.



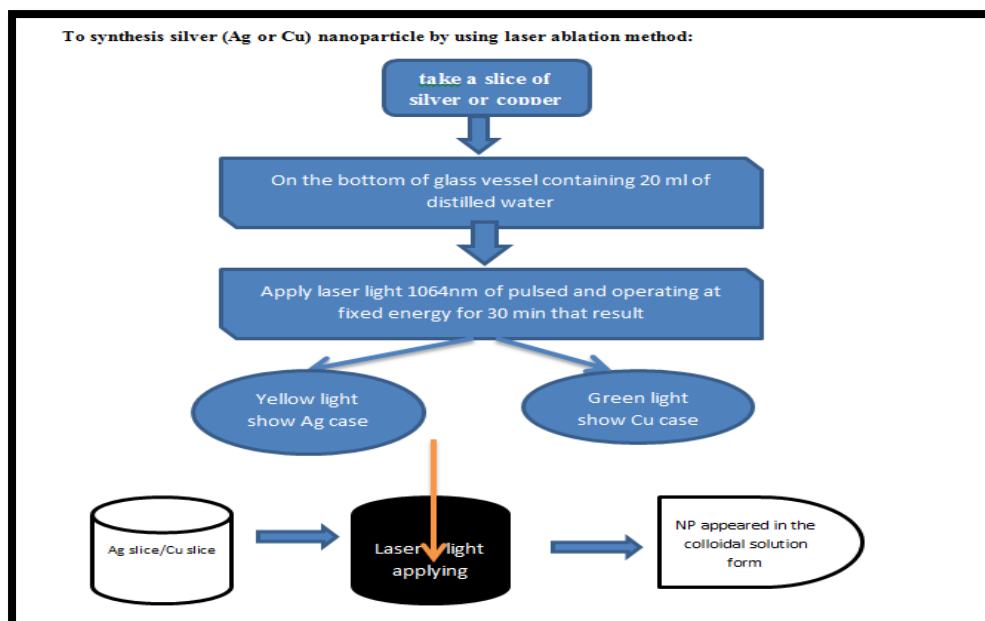
To synthesis silver (Ag or Cu) nanoparticle by using laser ablation method:-

Laser ablation: - using laser (light amplification by stimulated emission of radiation) light to vaporize material. Nanoparticle by laser ablation a solid target that lies liquid or gaseous state and collection of NP [3] in the form of power or colloidal solutions.

Advantages:-

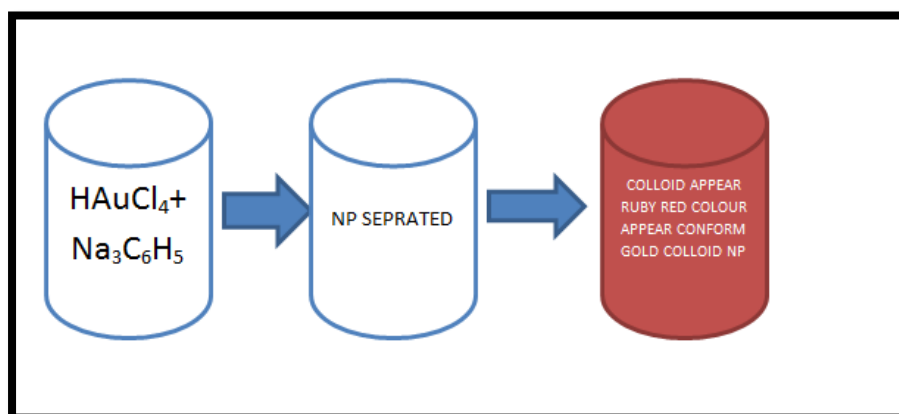
- Fast, cheap, straight formed for nanoparticles as compared to other
- Not required any kind of long reaction
- Don't use any kind of toxic, hazardous, materials.
- Does not require multistep
- It has ecofriendly method also one of the methods that have been used for biological application by using this techniques collection of nanoparticles in the form of colloidal solution
- It functionalised as ligand of choice
- Simplest experimental techniques

To synthesis by laser ablation of silver or copper nanoparticle require high purity of silver or copper. [52, 75]



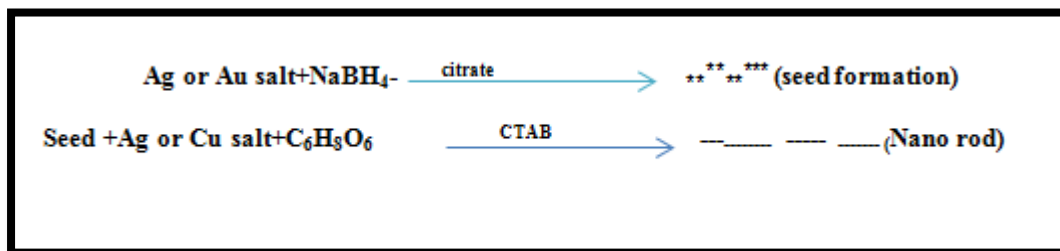
Chemical method of synthesis:-

Synthesis of gold colloid: - the synthesis method of gold colloid is simple, convenient procedure also done in laboratory scale. In this synthesis method firstly in water starting from solution of using hydrogen tetrachloroaurate [69] + solution of $(\text{Na}_3\text{C}_6\text{H}_5)$ trisodium citrate for achieving size 10-20nm [25]. In this method of synthesise citrate act as weak reducing agent or as a stabilizer or both. Then a layer of citrate anions adsorbs around each nanoparticle and prevent aggregating the anions electrostatic repulsion keep the nanoparticle separated as a result ruby red appearance in colloid conform the gold nanoparticle. [20, 47]

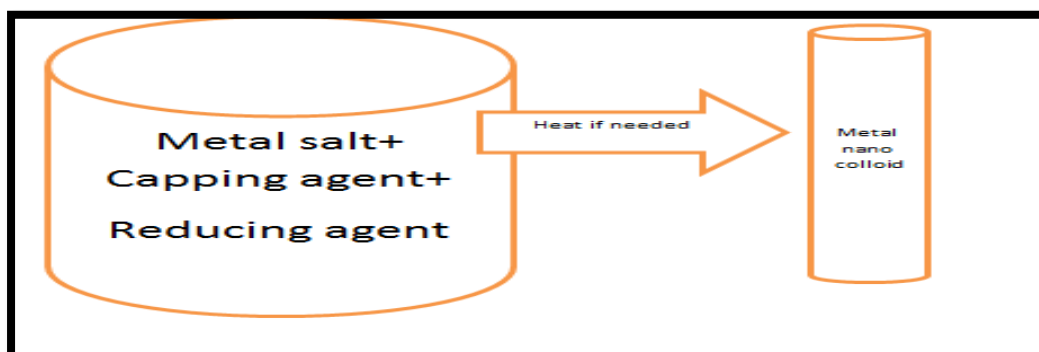


Synthesis of gold Nano rods:- sodium borate hydrate will reduce gold or silver salt into very small size particle and get the seed form and [80] citrate act like stabilising agent /capping agent that will inhibit particle growth so next step use in this that seed add the gold or silver metal salt and weak reducing agent such as ascorbic acid, [84] weak reducing agent favour the growth and using cetyltrimethylammoniumbromide stabilizer provide the rod shaped like

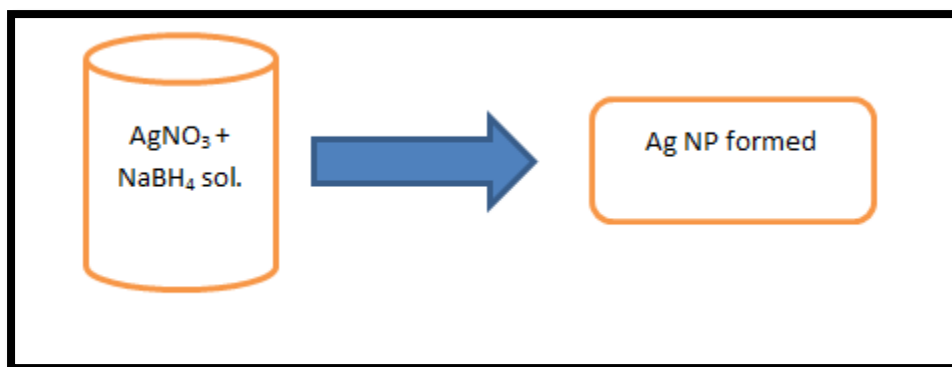
template [69] (by using weak reducing agent rod shaped NP obtained and by using strong reducing agent synthesis the seed)



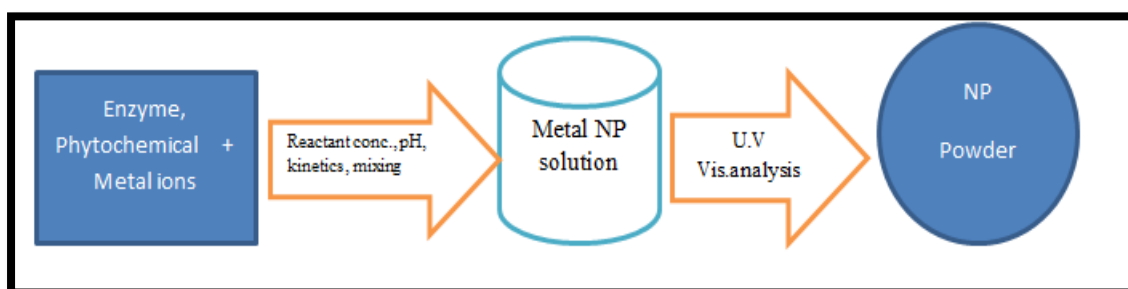
Synthesis of metal nanoparticles: - For production of metal NP required capping agent, reducing agent and metal salt it is type of chemical method .In this method the synthesis of metal NP are produced by using the reducing agent such as sodium citrate, ascorbic acid etc. [44] that reducing agent will reduce metal salt into metal nanoparticle. But these metals NP are highly unstable; that metal NP can make an effort to conjugate formed an agglomeration/aggregation form, for avoiding the problem in the synthesis addition of capping agent or stabilising agent such as thiol citrate polymer, PVP that will prevent the aggregation or Agglomeration reaction in the synthesis process.



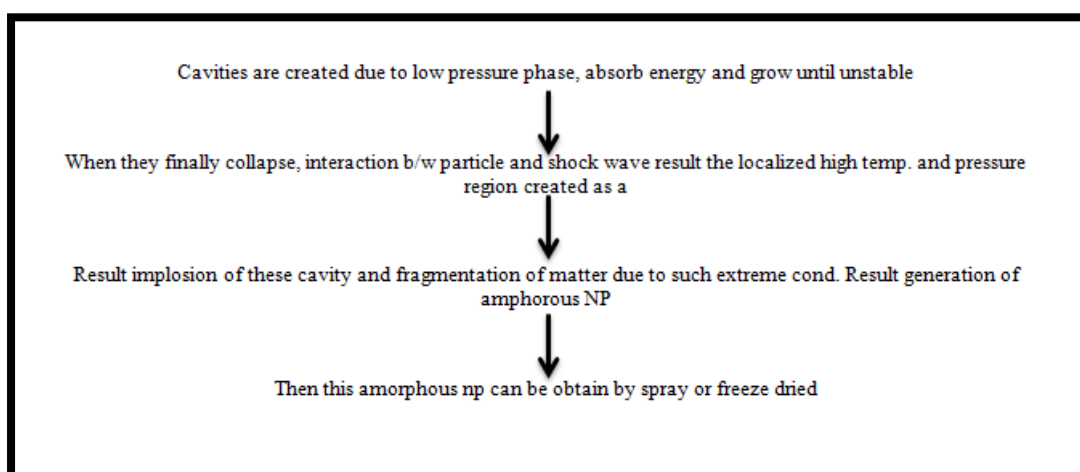
Synthesis of silver nanoparticles: - By using this method silver nanoparticle can be formed in laboratory. [57, 75] By using deionized water in micro centrifuge tube and some appropriate amount of silver nitrate (AgNO_3) in the tube then immediately add of some amount of freshly prepared sodium borohydride solution and SDS sol. The solution agitates the micro centrifuge tube containing all compounds vigorously. If yellow colour appears in the tube so it indicates the presence of silver nanoparticle.

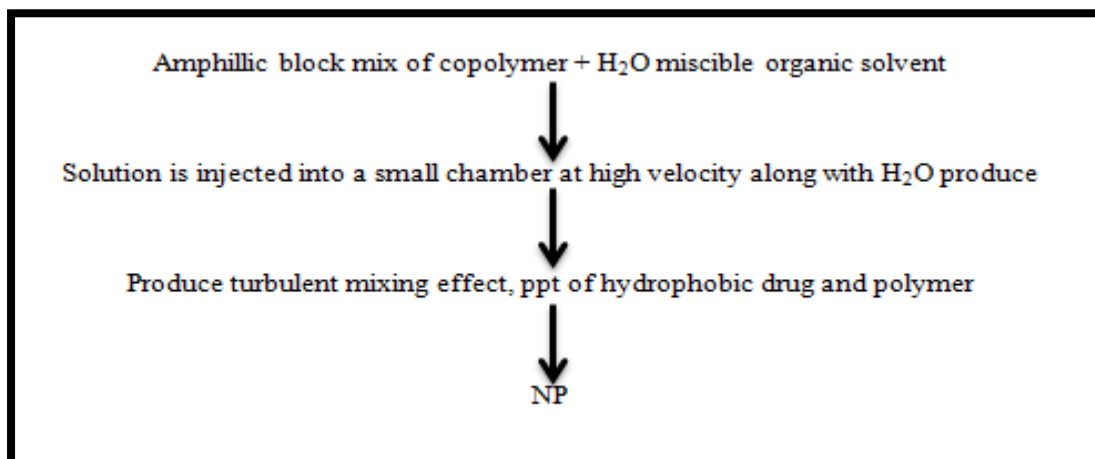
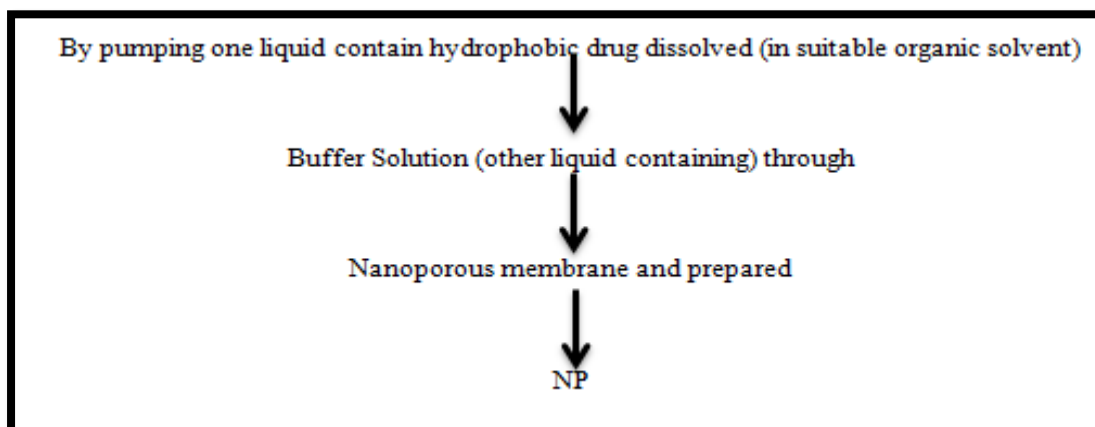
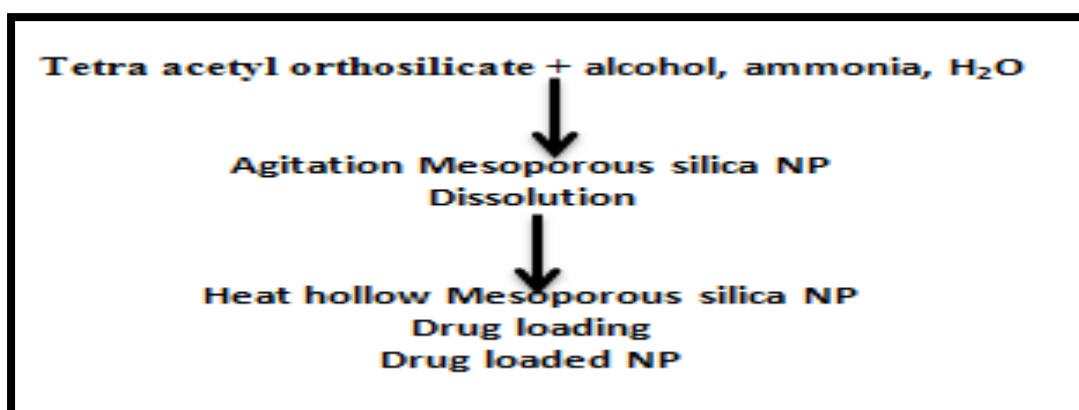


Synthesis by Biological method: - Cheap, convenient, economic, suitable, one single step procedure, By using of enzyme (bacteria, yeast, fungi, microorganism) or phytochemical (such as leaves, roots, flower, plant tissue) the enzyme present microorganism will act as reducing agent/stabilizer both and in phytochemical plant tissue act like a reducing agent and capping agent. [84] This method helped has several advantages it reduce toxic chemical conc., ecofriendly, fast by modifying culture, ph, temp., and nutrient media. Using bacteria can be synthesised the gold, silver, Pd, lead, Cd Ex:-neem using synthesized the Ag/Au NP etc. [25, 33]



Synthesis of amorphous nanoparticle by ultra sonication using spray or freeze dried: - schematic representation [34, 44]



Synthesis of nanoparticle by flash ppt: - schematic representation [48 ,58,82]**Synthesis of nanoparticle by membrane extrusion:-**schematic representation [12, 49, 36]**Synthesis of Mesoporous nanoparticle:** - schematic representation [10, 23, 63, 66, 94]**Synthesis of nanoparticles of solid lipid nanoparticles by different methods:** - [2]**1. Solvent evaporation method**

2. Solvent emulsification-diffusion method

3. High pressure homogenization

A. Hot homogenization

B. Cold homogenization

4. Microemulsion based method

5. Ultra sonication/high speed homogenization

A. Probe ultra sonication

B. Bath ultra sonication

6. Supercritical fluid method

7. Spray drying method

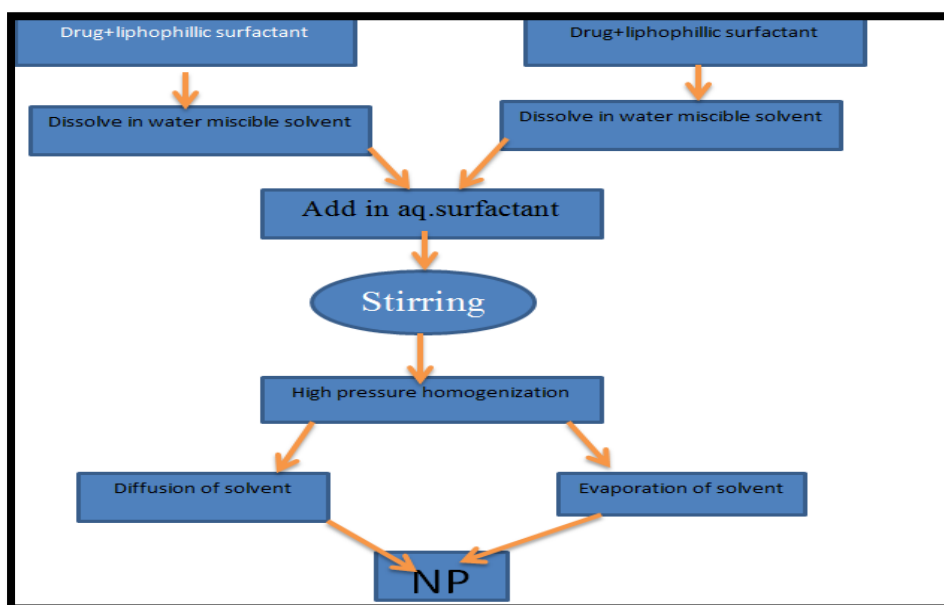
8. Double emulsion method

9. Precipitation technique

10. Film-ultrasound dispersion

11. Ionic gelation method

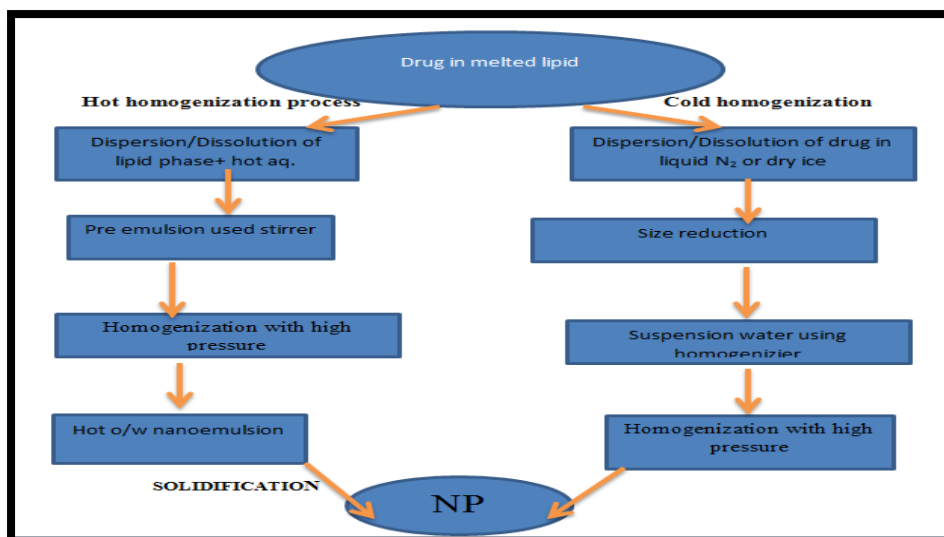
1+2=Synthesis of nanoparticles by emulsification solvent-diffusion method and emulsification-solvent evaporation method [15, 36, 74, 78]



Example of drug used in making np for this method

| Formulation | Category | Method |
|--------------------------|---------------------------------|--|
| Irbesartan: | Anti-hypertensive | solvent emulsification |
| Rifampicin, isoniazid | Anti-tubercular chemotherapy | By using the emulsion solvent diffusion |

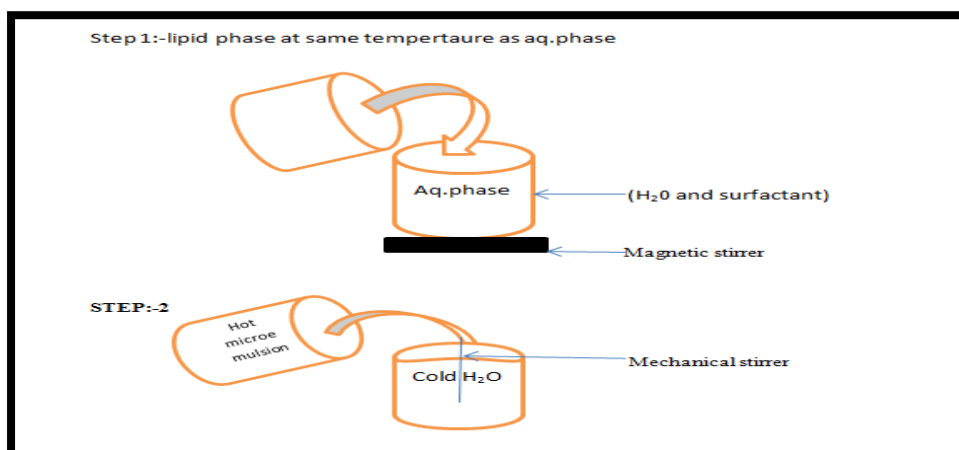
3) Synthesis of nanoparticles by hot and cold high pressure homogenization method [18, 27, 36, 65]



Example of drug used in making np for this method

| Formulation | Category | Method |
|----------------|---------------------|---|
| Didanosin | antiretroviral drug | hot and cold high pressure homogenization |
| Ezetimibe | Cholesterol drug | Homogenization method |
| Ramipril | Anti-hypertensive | Homogenization method |
| Raloxifene HCL | Antineoplastic | Homogenization method |
| Meloxicam | NSAIDS | Homogenization method |

4) Synthesis of microemulsion nanoparticle:-

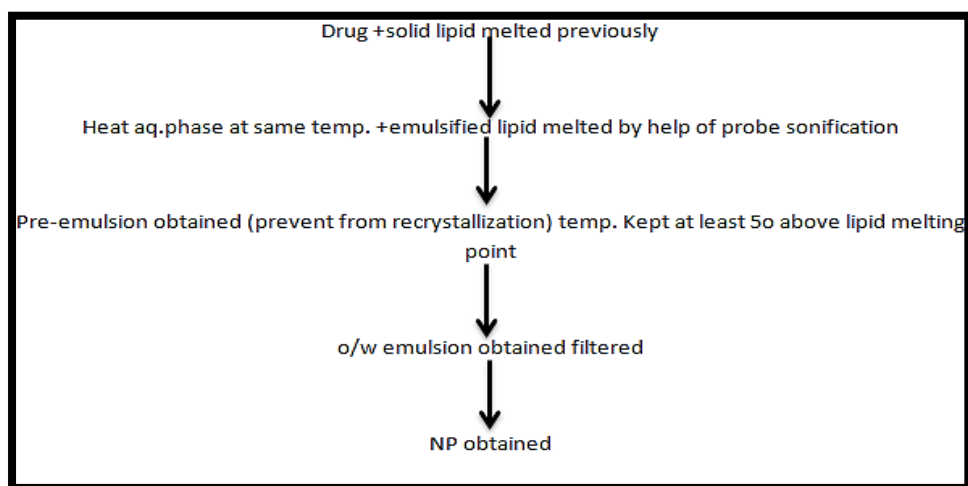


Example of drug used in making np for this method

| Formulation | Category | Method |
|--------------|-------------------|-----------------------|
| Breviscapine | Anti-hypertensive | Micro emulsion method |

| | | |
|-------------|----------------|-----------------------|
| Grisofulvin | Anti-fungal | Micro emulsion method |
| Mitotane | Adrenal Cortex | Micro emulsion method |
| Ibuprofen | NSAIDS | Micro emulsion method |

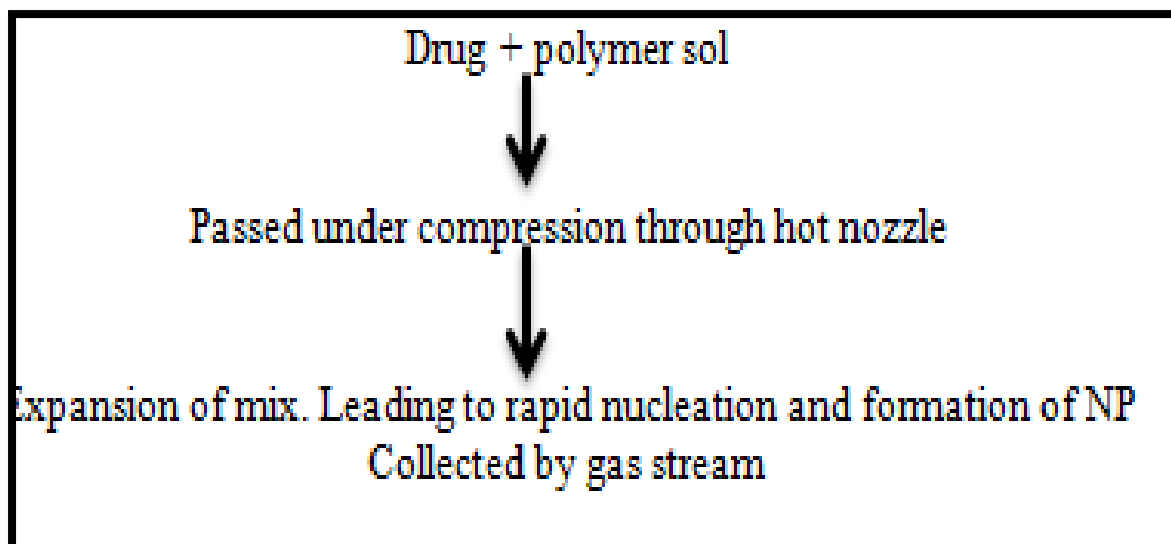
5) Synthesis of nanoparticles by method Ultra sonication/high speed homogenization:-
[2, 9, 65, 50, 83]



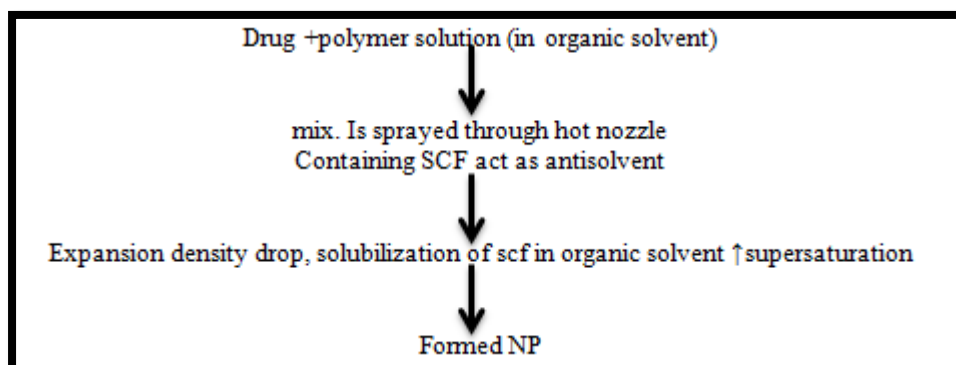
Example of drug used in making NP for this method

| Formulation | Category | Method |
|----------------|--------------------|------------------------------|
| Ramipril | Anti-hypertensive | Ultra Sonification |
| Atovaquone | Anti-malarial | High pressure homogenization |
| Azithromycin | antibiotic | High pressure homogenisation |
| Budesonide | Asthma | High pressure homogenization |
| Bupravaquone | Antibiotic | High pressure homogenization |
| Clofazamine | Antimycobacterials | High pressure homogenization |
| Fenofibrate | Lipid lowering | High pressure homogenization |
| Glucocorticoid | corticoid | High pressure homogenization |

6. Synthesis of nanoparticles by method Supercritical fluid method:-it involve two methods super critical fluid antisolvent and gas anti-solvent [2, 7, 23, 44, 78]



a) Scf antisolvent:-

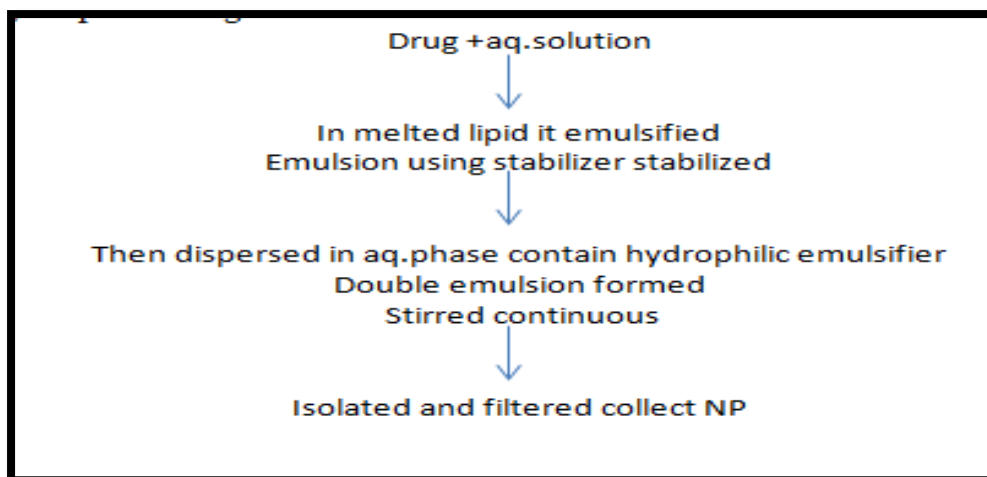


7. Synthesis of nanoparticles by method Spray drying method: - Nanoparticles by Spray-Drying and Their Use for Efficient Pulmonary Drug Delivery [27, 37, 45, 85]

Example of drug used in making np for this method

| Formulation | Category | Method |
|-------------|------------------|---------------------|
| Etravirine | Anti-retro viral | Spray drying method |
| Everolimus | Antineoplastic | Spray drying method |
| Ivacaftor | Cystic fibrosis | Spray drying method |
| Teleprevir | Anti-viral | Spray drying method |

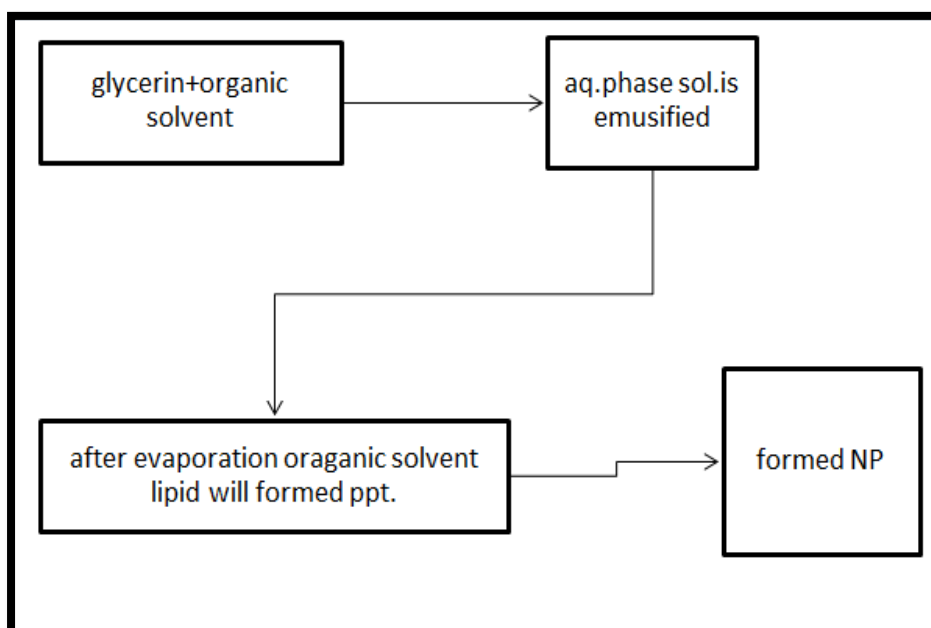
8. Synthesis of nanoparticles by method Double emulsion method:-mainly used for encapsulated hydrophilic drug [27, 45, 60, 76, 85]



Example of Drug used in making NP for this method

| Formulation | Category | Method |
|-------------|-----------------|------------------------|
| Ixabepilone | Breast cancer | Double emulsion method |
| Metformin | Type 2diabeties | Double emulsion method |
| Zidovudine | Anti-retroviral | Double emulsion method |

9. Synthesis of nanoparticles by method Precipitation technique: - [3, 13, 15, 16, 27]

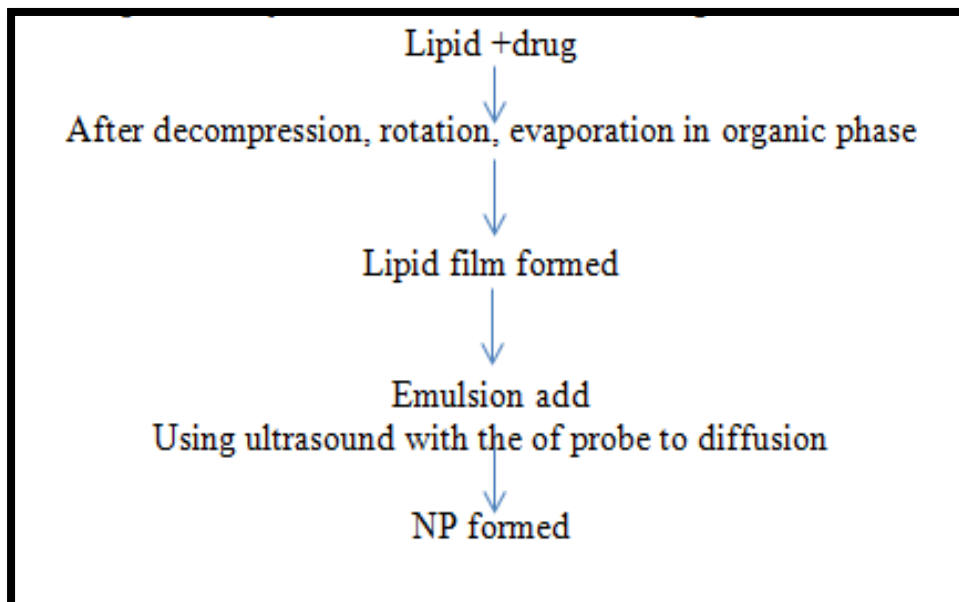


Example of drug used in making np for this method

| Formulation | Category | Method |
|---------------|-------------------|----------------------|
| Carbamazepine | Anti convulsant | Precipitation method |
| Cyclosporine | Immunosuppressant | Precipitation method |

| | | |
|---------------|-------------|----------------------|
| Grisofulvin | Anti-fungal | Precipitation method |
| Retinoic acid | Anti-cancer | Precipitation method |

10. Synthesis of nanoparticles by method Film-ultrasound dispersion:

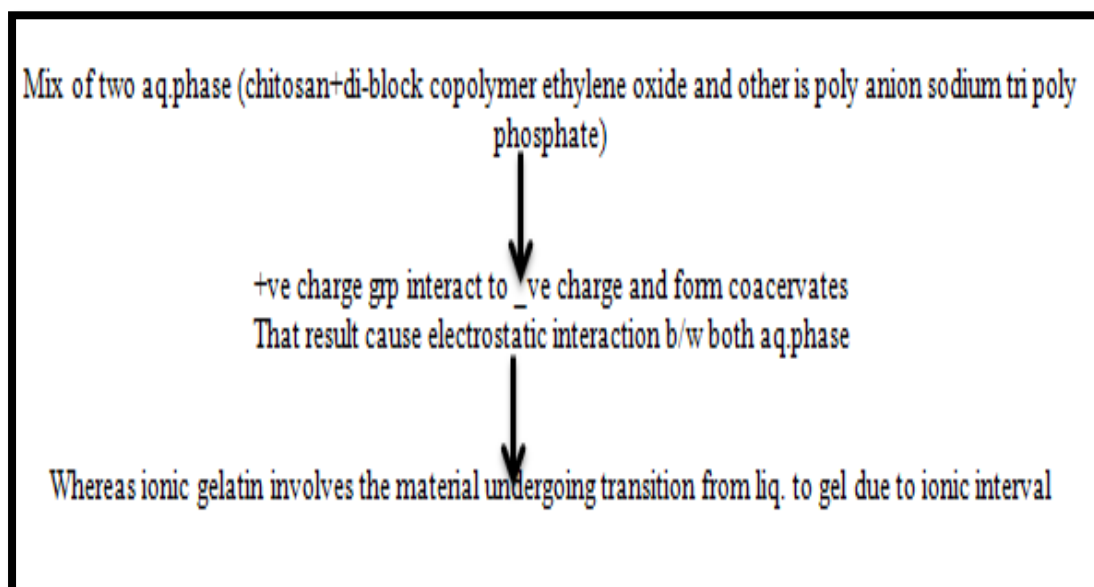


Schematic procedure of Film-ultrasound dispersion technique

Example of Drug used in making NP for this method

| Formulation | Category | Method |
|-------------|----------------|----------------------------|
| Zinc oxide | Anti-bacterial | Film-ultrasound dispersion |
| Silver | Anti-microbial | Film-ultrasound dispersion |

11. Synthesis of nanoparticles by method Ionic gelation method:-



Schematic procedure of Ionic gelation technique

Example of Drug used in making NP for this method

| Formulation | Category | Method |
|---------------|------------------|-----------------------|
| Narigen | Cold | Ionic gelation method |
| Pravastatin | Cholesterol drug | Ionic gelation method |
| Ciprofloxacin | Antibiotic | Ionic gelation method |

CONCLUSIONS

Development of new pharmaceutical formulations faces some problem and certain difficulties, including the achievement of sussed bioavailability for poorly (H₂O) Water soluble drugs. There are so many techniques in improving the solubility problem. Nanotechnology is now one of the important tools for the pharmaceutical industry, they have quite effective in improving dissolution, solubility, and bioavailability of drugs. Proper selection of carrier materials and excipients is also important measures to achieving the successful nanomaterial. However some aspects still need to improvement, such as related to the nucleation growth and agglomeration type problem create the difficulty, but that difficulty can be improve by selecting the appropriate material, focusing the manufacturing process have been studied that's can achieved to overcome such limitations, which may increase the bioavailability thus products demand based on the market also improved . Finally, that the main focus of this work has been studied the different kinds synthesis method that can help to the immediate-release of drug. Several techniques of synthesis of

nanoparticle including biological, physical and chemical methods can all of them is suitable for achieving the bioavailability and solubility. These all three methods have the different method of origin of nanoparticle and all have different function and application. These approaches have obtained sustained-release drug delivery systems, targeting the drug less expensive, more accurate, ease scale up etc. this review article focused only the different methods of formulation development however there are some limitations but still needed to be addressed in depth to achieve the successful result from this technology.

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